



NYLON SOLUTIONS

ENGINEERED THERMOPLASTICS

PRODUCT SELECTION GUIDE

PolyOne[™]



INTRODUCTION

Nylon (polyamide) solutions from PolyOne encompass both custom and standard grades from the Bergamid™ and Nymax™ portfolios. These materials, based on nylon 6 (PA6) and nylon 66 (PA66) polymers, provide high temperature performance with exceptional strength and durability. Formulations can be customized with a range of attributes.

CUSTOMIZED NYLON FEATURES								
Description	Base	Filler	Impact Modifiers	Lubrication	UV Stabilization	Heat Stabilization	Flame Retardant	Approvals/ Listings
Nymax	Recycled	Glass Fiber Mineral	✓	✓	✓	✓		Automotive Approvals NSF Listings
Bergamid	Prime	Glass Fiber Glass Bead Mineral	✓	✓	✓	✓	✓	Automotive Approvals UL Listed

BERGAMID

The Bergamid series of PA6 and PA66 polymers are designed to meet critical performance requirements for demanding applications. They provide high mechanical performance within tight specifications. Bergamid solutions meet stringent regulations in applications spanning many industries, including transportation, appliance, and electrical & electronics.



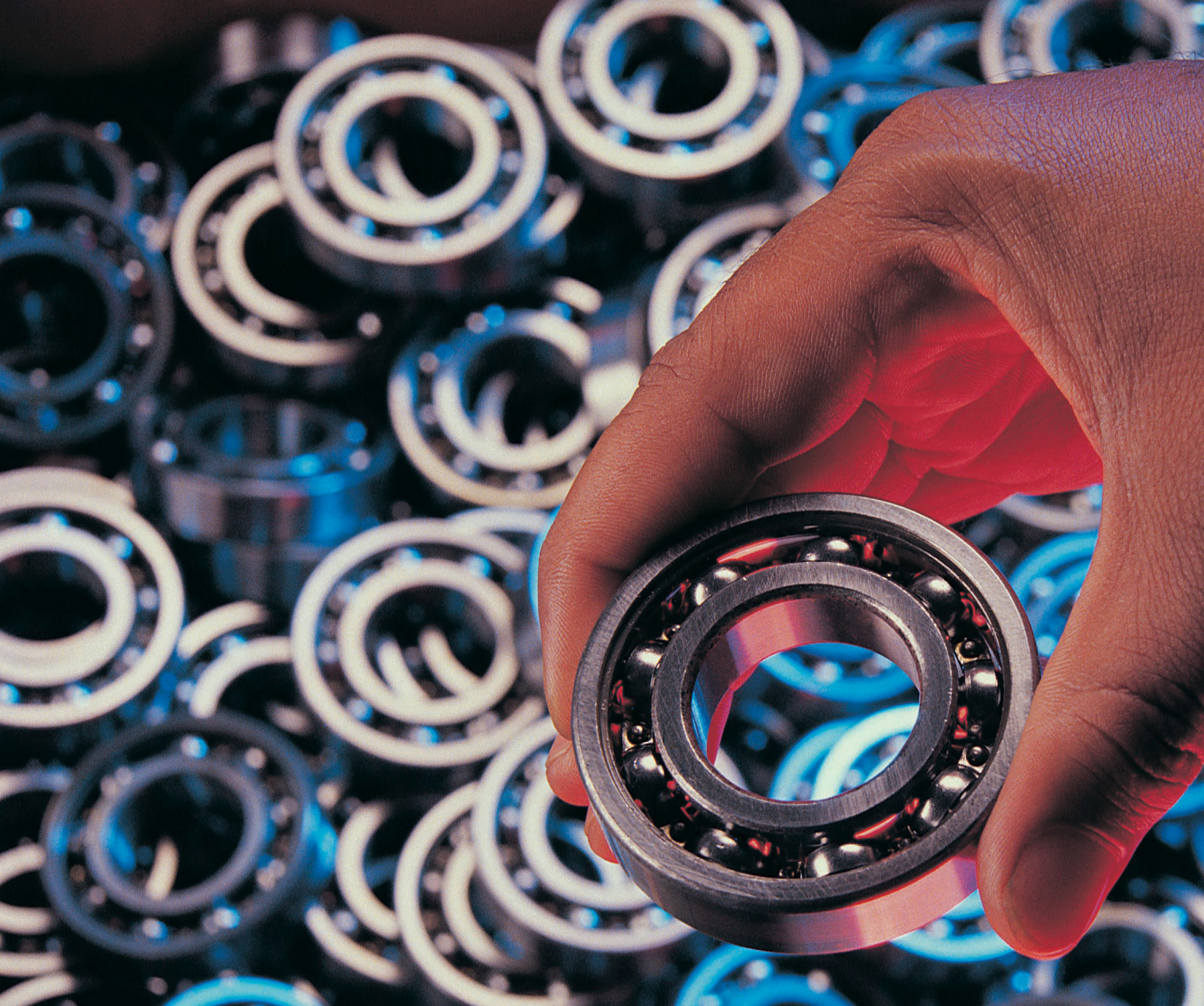
NYMAX

The Nymax Series of PA6 and PA66 polymers are suited for a wider range of applications than Bergamid materials. This material delivers good performance with exceptional processing characteristics. Nymax is an excellent choice where the balance between performance and price is critical.





NYLON GRADES						
Description	Filler Content	Tensile break ASTM D638 (psi)	Tensile Modulus ASTM D638 (psi)	Tensile Elongation (%) ASTM D638	Flex Modulus ASTM D790 (psi)	Izod Notched (ft-lb/in) RT ASTM D256
Nylon 6/6 Shelf Grades						
Nymax ND1200 A 33 HS Natural	33% GF	22000		2.00	1.0E+06	1.300
Nymax ND1233 GF Black	33% GF	21000		2.00	1.3E+06	1.200
Bergamid A700 G10 Black	10% GF	11297	7.0E+05	2.58	6.3E+05	0.546
Bergamid A700 G20 Black	20% GF	16248	1.0E+06	2.33	8.6E+05	0.785
Bergamid A700 G30 Black	30% GF	21190	1.3E+06	2.52	1.2E+06	1.175
Bergamid A700 G40 Black	40% GF	21540	1.8E+06	2.49	1.6E+06	1.631
Bergamid A700 G50 Black	50% GF	30817	2.6E+06	2.30	2.1E+06	1.967
Nylon 6 Shelf Grades						
Nymax ND633 GF Black	33% GF	19000		2.00	1.2E+06	1.200
Nymax GMF 604 40 UV Black 28	40% GF/MF	19600			1.4E+06	1.200
Bergamid B700 G10 Black	10% GF	8779	7.2E+05	2.65	5.70E+05	0.612
Bergamid B700 G20 Black	20% GF	17368	1.0E+06	2.57	8.30E+05	0.968
Bergamid B700 G30 Black	30% GF	16172	1.4E+06	2.76	1140268	1.493
Bergamid B700 G40 Black	40% GF	27791	1.8E+06	2.64	1523950	2.121
Bergamid B700 G50 Black	50% GF	28872	2.4E+06	2.25	1965008	2.307



**To learn more about our PA6 and PA66 solutions,
contact PolyOne at +1 866-PolyOne (1-866-765-9663)**

www.polyone.com

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