

# HEALTHCARE SOLUTIONS

Catheters & Specialty Medical Tubing

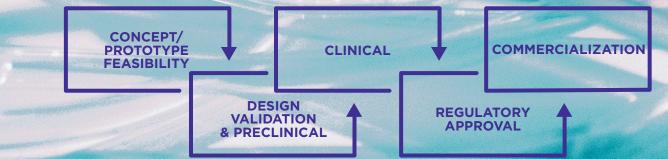


SELECTION GUIDE

When it comes to healthcare, market demands never seem to stop. The need for innovative devices and components to deliver enhanced performance and improve patient comfort and safety is virtually endless. Before you can develop new devices or redesign existing products with new capabilities, though, it pays to understand the effect materials can have on the entire product development cycle. In fact, it can make all the difference in your success.

We can help you take this critical step. We understand the challenges you face for catheters and specialty medical tubing and are ready to work with you to streamline your path to market and deliver better patient outcomes. Our healthcare experts and 'more than materials' methodology help navigate an expansive portfolio of solutions and offer guidance on design, regulatory compliance, manufacturing best practices, and more so that you can focus on your device's performance. We're ready to take your ideas to the next level with tailored solutions that deliver superior performance, mitigate risk and avoid delays—keeping your project on time and on budget.

#### CONCEPT TO COMMERCIALIZATION



#### FLEXIBLE COMPONENTS: CATHETERS & SPECIALTY MEDICAL TUBING

(dialysis tubing, intravenous tubing, cardiovascular & IV catheters, cannulas, peristaltic pump tubing, gas supply tubing, urinary catheters, feeding tubes, etc.)

Custom Solution Needs	PolyOne <sup>™</sup> Custom Solutions
Short-term in-vivo compliant formulations to optimize performance with patient comfort	NEU <sup>®</sup> Custom Capabilities provide tailored in-vivo catheter formulations and pre-color capabilities with an array of chemistries and functional additives to meet your material specifications
Specialized solutions for enhanced performance, device function, aesthetics and feel	Customizable solutions formulated to address complex performance requirements of your applications, including withstanding sterilization cycles, resistance to disinfectants, and regulatory compliance and certification. Trilliant <sup>™</sup> Healthcare Solutions GLS <sup>™</sup> Healthcare Solutions Colorant Chromatics <sup>™</sup> X-ray Opaque Solutions
Regulatory-compliant colorant masterbatches for brand recognition; color coding for safety and size differentiation	Customizable color masterbatch solutions to serve a wide array of resin systems with targeted level of regulatory compliance or certification to fit your application requirements OnColor <sup>™</sup> HC Plus Colorants Stan-Tone <sup>™</sup> HC Plus LSR Colorants Stan-Tone <sup>™</sup> HC Plus HCR Colorants Colorant Chromatics <sup>™</sup> Masterbatches
Reduced growth of microbes	Withstand <sup>™</sup> Antimicrobial additives limit microbe growth, helping to reduce odor, staining and loss of mechanical properties



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	TPE & TPC-ET	TPE & TPC-ET			
Flexible Component Solution Needs:		PolyOne GLS <sup>™</sup> Versaflex <sup>™</sup> HC Medical Tubing Series	Durometer range 54-84 Shore A; autoclave, radiation and EtO sterilizable; high clarity grades without plasticizers; high temperature grades available		
Materials compliant with ISO 10993 & USP Class VI, if required	Thermoplastic Elastomers (TPE)	NEU <sup>™</sup> Express Service	Customized in-vivo catheter formulations based in Pebax® TPE with radiopacifiers and/or standard color palette in 7 days for rapid prototyping		
Optimum durometer to meet application		Arkema Pebax® MED	Low hysteresis (torque transfer); good chemical resistance; consistent durometer and flexibility at varying temperatures		
needs Non-irritating	Thermoplastic Polyester Elastomers (TPC-ET)	DuPont <sup>™</sup> Hytrel®	BPA-free; excellent flex fatigue and toughness; low temperature flexibility; good chemical resistance		
and non- sensitizing for	Polyolefin Elast	Polyolefin Elastomers (POE)			
patient comfort Bond strength when connected	Thermoplastic Elastomers	Dow <sup>™</sup> ENGAGE <sup>™</sup> Polyolefin Elastomer	Excellent melt strength and processability; outstanding toughness and durability yet flexible; excellent clarity; plasticizer-free		
to other components	S-TPE				
Chemical resistance to medication.	Styrene Thermoplastic Elastomer	INEOS Styrolution <sup>™</sup> Styroflex* 4G80	Rubber-like mechanics; outstanding resilience, toughness and transparency; extremely high elasticity; excellent bonding to other polymers; DEHP-free.		
blood or bio-fluids	TPU & TPV				
Surface lubricity		NEUSoft <sup>™</sup>	Ultra-soft TPU blends with good elasticity, abrasion and tear resistance; good overmolding capability; durometers from 42 to 73 Shore A		
	Thermoplastic Polyurethane (TPU)	NEU <sup>™</sup> Express Service	Customized in-vivo catheter formulations based in Pellethane® TPU with radiopacifiers and/or standard color palette in 7 days for rapid prototyping		
		Covestro Texin®	Biocompatible; soft touch; sterilizable; good chemical and abrasion resistance and toughness; excellent bonding to polar substrates like PC; 70 to 95 shore A grades		
	Thermoplastic Vulcanizate (TPV)	PolyOne GLS Versalloy <sup>™</sup> HC Series	Exceptional surface aesthetics;70 to 90 Shore A; autoclave; radiation and EtO sterilizable; natural and colorable; smooth texture; bonds to PP		

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	Thermoset Silio	Thermoset Silicone Elastomers				
Flexible Component Solution Needs: Materials compliant with		DuPont Dow Corning® Silicone Elastomers	Biocompatible; non-irritating and non-sensitization; excellent tensile strength and elongation			
USP Class VI, if required Optimum durometer to	if required Thermoset Silicone Elastomers Optimum durometer to meet application needs Non-irritating and non- sensitizing for	PolyOne Stan-Tone <sup>™</sup> HC Plus LSR	USP Class VI certified silicone paste colorants dispersions; uses a silicone carrier specially developed for liquid silicone rubber (LSR); optimal color lightfastness and chemical resistance performance in molding applications			
needs Non-irritating and non-		PolyOne Stan-Tone <sup>™</sup> HC Plus HCR	USP Class VI certified color dispersions; suitable for all conventional fabrication methods; provides enhanced lightfastness and chemical resistance			
	Fluoropolymers, High Temperature Polymers, PVC					
when connected to other components Chemical resistance to medication, blood or bio-fluids Flexit Polyvi Chlor	Fluorinated Ethylene Propylene (FEP) High Temperature Polymers	PolyOne Colorant Chromatics™	Fluoropolymer and high temperature pre-colored solutions that can be designed for FDA approval; multi-sterilizable; excellent chemical resistance; good molding performance; metal replacement; weight reduction; dispersed pigments and printing/striping inks for PTFE			
	Flexible Polyvinyl Chloride (PVC)	GEON Performance Solutions Geon <sup>™</sup> Flexible PVC	Engineered exclusively for the healthcare market; transparent and opaque colors; radiopaque grades available; durometer range from 55A to 40D; gamma and EtO sterilizable; USP Class VI and FDA certified formulations; available in non-phthalate, ortho-phthalate free and bio-based solutions			





### POLYONE DISTRIBUTION Healthcare Supplier Line Card

You face a unique set of challenges when designing parts for the healthcare industry. In addition to maintaining an effective manufacturing and supply chain operation, you're challenged with designing products that must meet strict regulatory and quality assurance standards. At PolyOne Distribution, we help you achieve these goals with our comprehensive portfolio of leading suppliers, on-time delivery and a host of services focused on helping you succeed.



### PATIENT FIRST HEALTHCARE SOLUTIONS

To deliver patient safety, security and comfort, start with PolyOne healthcare materials and solutions.

Your focus is on developing medical devices that greatly improve patient outcomes, so you know that there is no room for product development shortcuts. Highstakes healthcare applications demand the best in materials science. PolyOne provides you more than the world's most advanced polymer materials. We help you streamline design, manufacturing and supply chain processes, including navigating regulatory demands and beyond.



## POLYMER SOLUTIONS DELIVER SUPERIOR PERFORMANCE AND PATIENT COMFORT

Your flexible components for catheters and medical tubing must meet high performance demands, regulatory requirements and, most importantly, deliver greater patient comfort and safety. With the right polymer solutions, your device will not only comply with stringent healthcare protocols, but also can streamline your path to market, keeping you ahead of the competition.

- Dialysis Tubing
- Intravenous Tubing
- Cardiovascular & IV Catheters
- Cannulas
- Peristaltic Pump Tubing
- Gas Supply Tubing
- Urinary Catheters
- Feeding Tubes

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